

Automation for a Changing World

Delta Motion Control Solution Based on CODESYS







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Automation and digitalization play important roles in smart manufacturing. To enhance competiveness, machine makers around the world are seeking solutions to quickly expand equipment development and applications, and save construction time and labor.

Delta is cooperating with CODESYS[®] group to utilize its motion control development system to offer a brand new motion control solution based on CODESYS. The CODESYS platform is a user-friendly integration interface compliant with IEC 61131-3 standards. It provides a wide range of applications for global users with strong motion control functions, and can be easily implemented into existing equipment.

Delta's motion control solution based on CODESYS integrates the control functions of PLCs, HMIs, and motion controllers into one platform, and features a variety of new products, including the PC-based Host Motion Controller AX-8 series Series and PLC-based Host Motion Controller AX-3 series.

The solution also supports EtherCAT communication to simultaneously control field devices, such as the Delta AC Servo Drive ASDA-A3-E, ASDA-B3-E, ASDA-A2-E Series, High Performance Compact Drive MH300 Series, Compact Drive MS300 Series, General Vector Control Drive C2000 Plus Series and Remote Module R1-EC, R2-EC Series & DVP EtherCAT Remote I/O. Delta's motion control solution based on CODESYS fulfills various application demands with its complete and integrated offerings.

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CODESYS

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PC-Based Motion Controller AX-8 series

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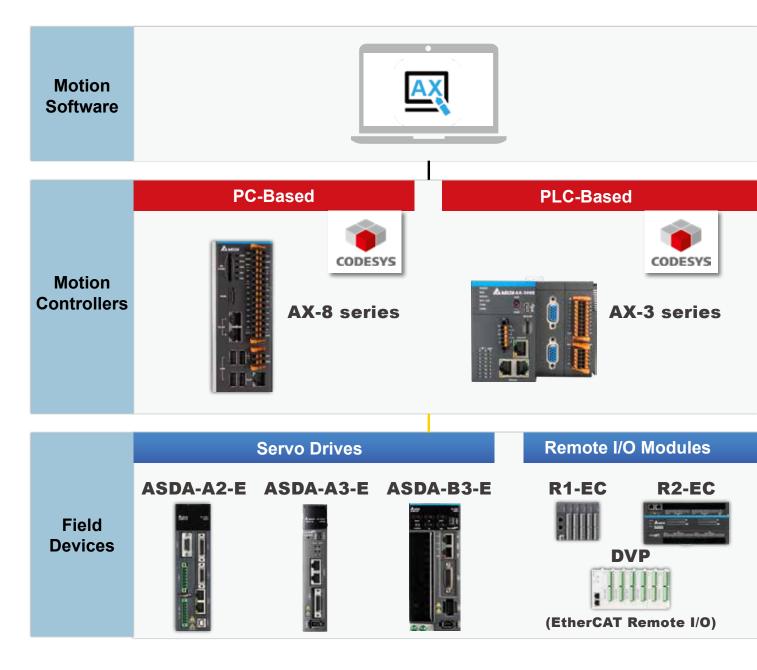
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PLC-Based Motion Controller AX-3 series





Delta Motion Control Solution Based on CODESYS





Features



Standardized programming: IEC 61131-3 compliant software provides standardized programming and controller development platform

Unified integrated software:

Programs all Delta's automation products in a single platform to shorten development time and cost

Open and modular platform:

Allows secondary development for customized functionalities and components by users with industry know-how

Single PLC/Motion platform:

CODESYS runtime supports Windows, VxWork, and Linux operating systems, and provides a unified IEC 61131-3 compliant software and editing platform with different (PC-based or PLC-based) controllers

- Supports EtherCAT high-speed fieldbus: Highly efficient, precise and instant motion control enhances productivity
- Tag sharing between HMI and controllers based on CODESYS:

Easy and simple variable sharing saves editing time and labor

 Various peripheral devices for applications: Suitable for industrial robots, woodworking, printing and packaging applications





Products for Motion Control Solution Based on CODESYS Motion Controllers

PC-Based Motion Controller AX-8 Series

Supports EtherCAT communications and CODESYS-based program to provide a comprehensive and integrated motion control solution for multiple industrial applications

- Based on CODESYS SoftPLC program (compliant with the IEC 61131-3 standard) and SoftMotion
- Up to 64 servo axes control
- Fan-less and compact design
- Intel x86 CPU
- Built-in security IC system for enhanced software and hardware security
- · Low-voltage detection and data overwriting functions
- 8 high-speed digital local inputs / outputs
- Provides a wide range of practical accessories, meeting requirements of robot arms, woodworking, printing, packaging, and various applications

PLC-Based Motion Controller AX-3 Series

Provides a real-time and flexible motion solution for various applications with CODESYS-based program and EtherCAT communication

- AX-308E CPU supports up to 8 axes EtherCAT servos (Min. sync. time: 2 ms for 8 axes)
- AX-364EL CPU supports 64 positioning axes
- Supports PLC AS series' power, DIO, AIO and temperature expansion modules (Max. 32 modules)
- High performance: min. execution time of basic instruction is 5ns
- Provides most popular instructions like position, velocity, torque, multi-axis interpolation, E-gear, E-Cam, and more.
- Built-in 16 DI, 8 DO, incremental encoder (×2), SSI absolute encoder, RS232/485, Ethernet and EtherCAT interfaces





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Field Devices

AC Servo Systems

Compliant with IEC 61158 and IEC 61800-7; supports all the modes of the CoE device profile based on CiA402 and all command types of EtherCAT

- CODESYS Certification
- Pass EtherCAT conformance test by EtherCAT Technology Group (ETG)
- Support absolute type and incremental type servo motors
- Support high speed position latch (Capture) function
- Integrated Safe Torque Off (STO) safety function according to the standard of SIL2 (IEC EN 61508 & IEC 62016) / Cat.3 PL=d (ISO 13894-1) for ASDA-A3-E and ASDA-A2-E

ASDA-A3-E

- High-end servo system
- 3.1 kHz bandwidth enhances productivity
- Flexible compensation diagnosis and vibration suppression function ensures machine stability and reduces settling time
- Compact and space-saving
- Power range: 200 V 50 W ~ 15 kW

ASDA-B3-E

- Standard servo system
- 3.1 kHz bandwidth, settling time decreased by 40 %
- Easy gantry control with high-speed inter-axis data exchange
- Compatible with the A2/B2/A3 series motors for easier replacement
- Power range: 200 V 100 W ~ 3 kW

ASDA-A2-E

- Advanced servo system
- Short cycle time, ideal for high-speed synchronous multi-axis control
- Support absolute type and incremental type ECMA Series motors
- Power range: 200 V 100 W ~ 3 kW, and 400 V 400 W ~ 7.5 kW











Products for Motion Control Solution Based on CODESYS Field Devices

High Performance/Standard Compact Drive MH300/MS300

Compact size with built-in STO function, EMC filter and integrated PLC, and supports various communications and I/O expansion modules

- Power range: 115V 0.2kW~0.75kW, 230V 0.2kW~15kW and 460V 0.4kW~22kW
- Supports IM and PM motors, open/closed loop control
- Max. output frequency: up to 2000 Hz/1500 Hz
- Built-in Safe Torque Off (STO) safety function according to the standard of SIL2 (IEC EN 61508 & IEC 62016) / Cat.3 PL d (ISO 13894-1)
- Integrated PLC program with 5K/2K steps capacity
- Various communications: Modbus, CANopen, EtherCAT, PROFIBUS DP, DeviceNet, Modbus TCP, EtherNet/IP



High Performance Vector Control Drive C2000 Plus

Features precise speed/torque/position control functions and built-in PLC functions, suitable for sensors/sensorless synchronous/asynchronous motors

- Power range: 230 V_{AC} 0.75 kW~90 kW \ 460 V_{AC} 0.75 kW~560 kW
- Heavy duty overload capability: 150 %/60 sec, 180 %/3 sec., suitable for constant torque applications
- Supports remote I/O: built-in DI terminals ×10 (MI), DO terminals ×4 (MO & RY); up to DO terminals ×10 (MO & RY) after installing option cards
- Supports standard motion control protocol CiA402: HM, CSP, PP, VL modes
- Supports homing, positioning for single point, multi-point, and external pulse
- Built-in Modbus and CANopen (specific models only), supports optional communication cards: CANopen, EtherCAT, ProfiNet, Profibus DP, DeviceNet, EtherNet/IP, Modbus TCP



Remote I/O Module R1-EC

Rugged and compact gateway type E-bus slave modules for high precision and demanding industrial applications

- Power coupler: connects EtherCAT slave module with 100baseTX EtherCAT
- Digital input module: 16 ports Sink/Source DI module; provides 0.1 ms and 2 ms response time models
- Digital output module: 16 ports DO module; output current: 0.5A/each port for sink type model and 0.25A/each port for source type model
- ADC modules: 4-channel 16-bit A/D input; DAC module: 4-channel 16-bit D/A output
- Motion module: single-axis pulse output
- MPG input module: one channel MPG input, 4/6 axis control

R2-EC

High-performance remote I/O bus system

• EtherCAT remote control 32-channel DI / 32-channel DO (relay) expansion module

PLC DVP Slim RTU Solution RTU-ECAT

The best compact EtherCAT remote I/O solution for various applications

- EtherCAT coupler RTU-ECAT: built-in EtherCAT (2-port switch) and supports up to 8 DVP slim I/O modules.
- Digital input modules: supports 8/16/32 points with NPN/PNP input
- Digital output modules: supports 8/16/32 points with NPN/PNP/relay output
- Digital I/O modules: supports 8 DI points and 8 DO points with different in/out type
- Analog input modules: supports 4/6 channels with mA/V input
- Analog output modules: supports 2/4 channels with mA/V output
- Analog I/O modules: supports 4AI channels and 2AO channels with mA/V in/out type
- Temperature modules: supports 2/4/6/8 channels with RTD, thermocouple and NTC input (Note: please refer to Delta's DVP Series PLC catalog for detail information)

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Products for Motion Control Solution Based on CODESYS Field Devices

Extended I/O Module PLC AS Series I/O for AX-308E/AX-364EL

The optimized system with CAN bus protocol greatly enhances communication stability and speed; rackless DIN-rail installation for easy installation



- Digital input modules: 8~64 DI module; 1ms response time
- Digital output modules: 8~64 module; transistor (sink/source) for 1ms and relay for 10ms response time
- Digital I/O modules: 8DI/8DO module; transistor (sink/source) for 1ms and relay for 10ms response time
- Analog input modules: 4 and 8 channels; 16-bit differential signal
- Analog output modules: 4 and 6 channels; 12-bit differential signal
- Load cell modules: 2 channels; 24 bit ADC resolution, selectable signal input range
- Pulse modules: 2 channels differential and 4 channels open collector; 200 kHz input / output
- High speed counter modules: 2 channels differential / open collector; 200 kHz with incremental and absolute (SSI)
- Temperature modules: 4~8 channels; 0.1 °C/0.1 °F resolution



Human Machine Interface

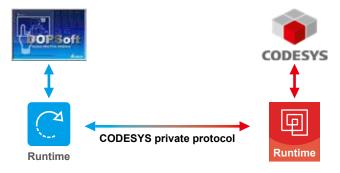
Human Machine Interface DOP-100

Tag Sharing with the CODESYS-Based Controller

Adopts the latest Cortex-A8 / Dual Core high-speed processor, multimedia functions and built-in Ethernet communication to help customers to build an IoT structure for smart machines and smart manufacturing



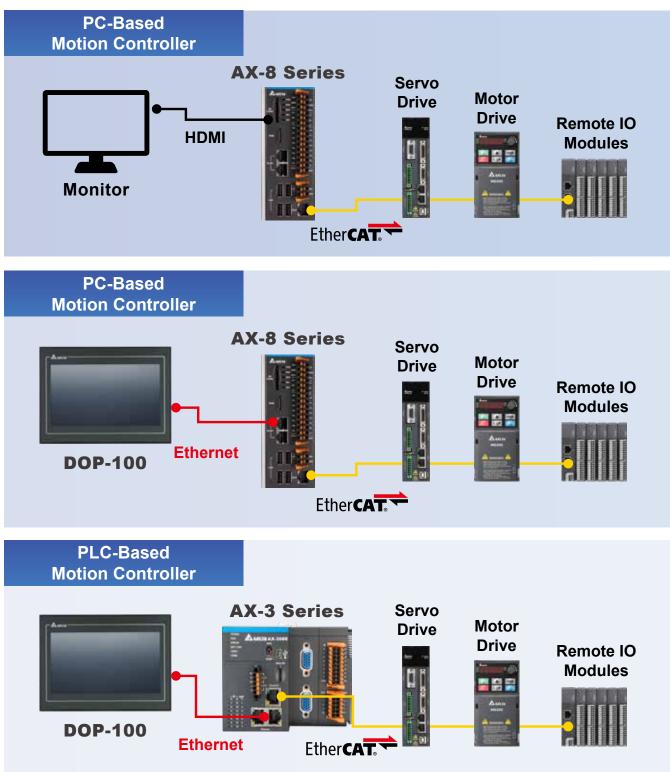
- Various display dimensions: from 4.3" to 15.1"
- Building connection with the CODESYS-based controllers
- · Able to access the controllers based on CODESYS for variable value exchange
- · Compact and narrow frame design to save installation space
- VNC function enables remote control via remote devices such as mobile phones and laptops
- Supports PDF documents
- Robust hardware protection: power, power board and communication isolation
- Multimedia functions: analog and IP camera connections, video play and event trigger functions
- Supports 2D and 3D recipe grouping, flexible in building recipe database
- Supports 8 levels of authorities, and allows 8 accounts (account name/password) for each level
- · Supports 16 languages input to achieve localized operation for global customers





Products for Motion Control Solution Based on CODESYS Human Machine Interface

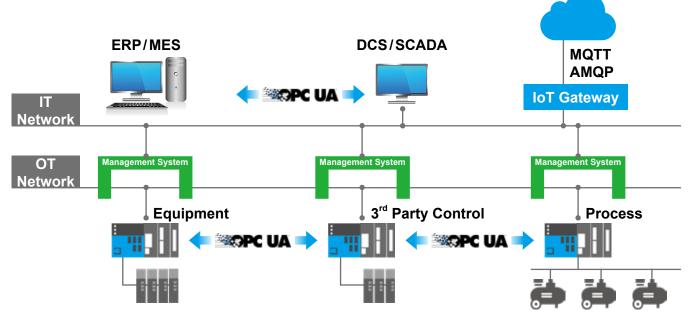
Tag Sharing between HMI and Controllers based on CODESYS



Communication Structure

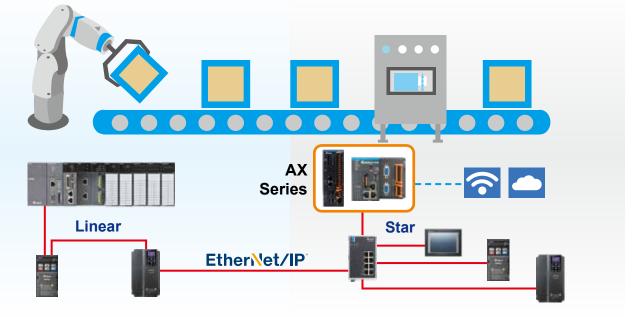
Standard OPC UA Server

Built-in OPC UA Server to connect with different system, such as MES, EPR, or PLC system via Gigabit LAN to integrated whole factory system efficiently



Flexible Network System

- Built-in EtherNet/IP to support star and linear network typology for fast expansion and management
- Compatible with IT networks for more automation applications and industrial 4.0 upgrades



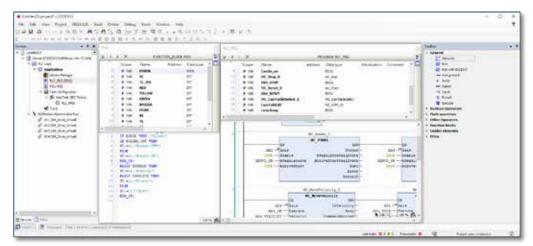


Products for Motion Control Solution Based on CODESYS Software: DIADesigner-AX

Comprehensive functions for configuring, programming, compiling, and debugging; seamlessly integrated for both classic and systematically supported programming

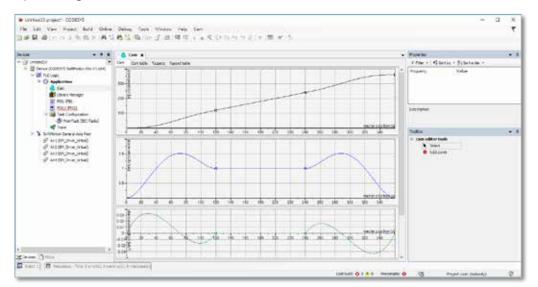
Standard IEC 61131-3 Programming

- Structured Text (ST)
- Ladder Programming (LD)
- Function Chart Programming (FBD)
- Sequential Function Chart (SFC)



Motion Control Software

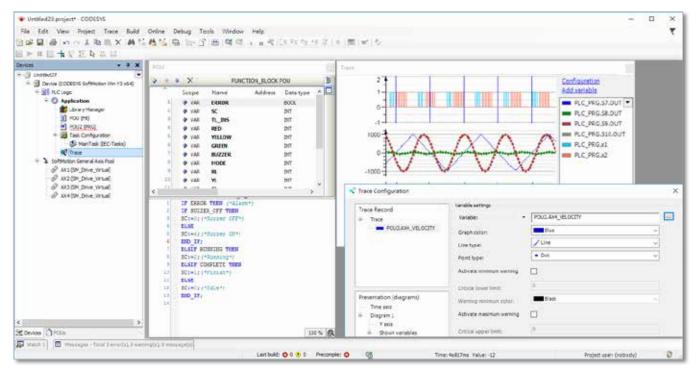
- Supports single-axis and coordinated multi-axis traversing motion (e.g. master/slave functions and cams) control
- · Library available to use in POUs and programming of motion functions
- Graphical planning with CAM editor





Tasks and Debugger

- Display of application data at runtime in simulation mode on SoftPLC and discrete controllers
- Monitoring of specific values in watchlists
- Reading, writing, and forced setting of variable values, directly in the respective editor
- Execution of code in single step or single cycle







Products for Motion Control Solution Based on CODESYS Software: DIADesinger-AX

Features

- Creates structured and efficient applications from configuration to commissioning with one tool
- Optional object-oriented programming according to IEC 61131-3 (3rd edition), also blended with functional programming within the project
- Description document directly integrated into the tried and tested library for easy development

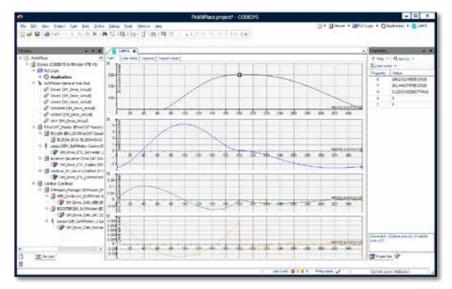
Benefits

Standard PLCopen

Single or multi-axis movements with PLCopen motion POUs

Electronic CAM

- Provides E-Cam synchronous control function
- Graphical interface for programming E-Cam curves









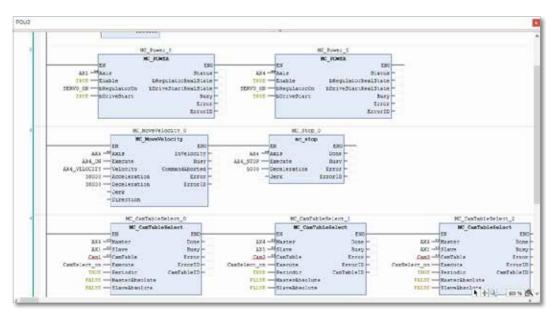
- Multi-platform development and application reusability with exchangeable target system descriptions for all CODESYS-compatible devices
- Versatile extensibility with modular design and available add-ons
- · Clear user interface and user-defined windows

Real-Time System

• 1 ms synchronous cycle to control a total of 64 real and virtual axes

Multi-Axis Function Block

Motion control using IEC 61131-3 function blocks

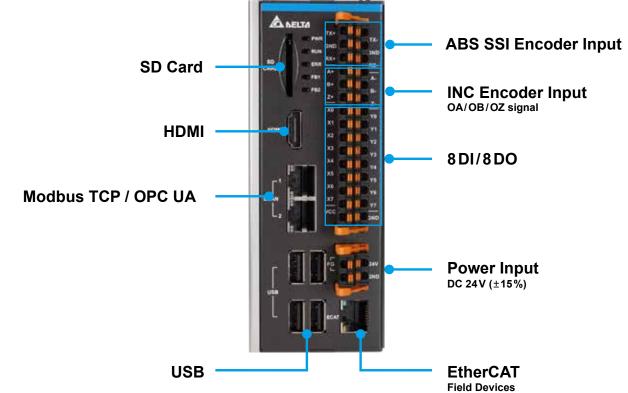




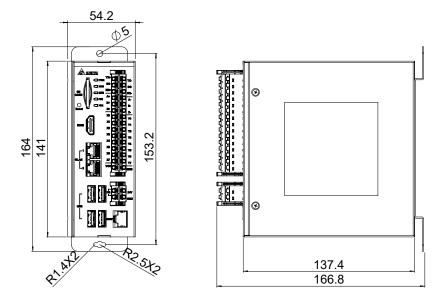
Product Information

PC-Based Motion Controller AX-8 Series

Product Parts

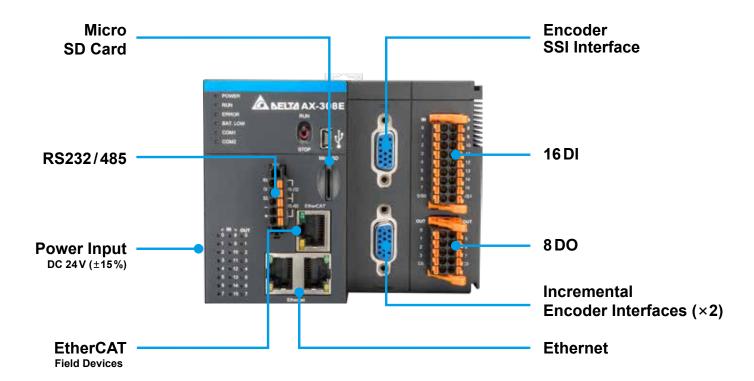


Dimensions Unit: mm

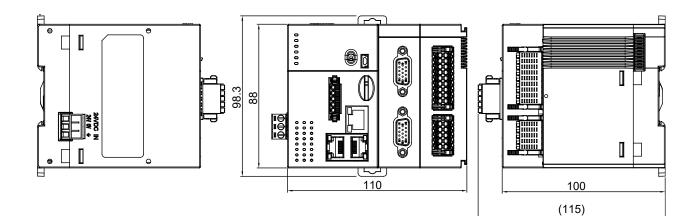


PLC-Based Motion Controller AX-308E/AX-364EL

Product Parts



Dimensions Unit: mm





Hardware Specifications

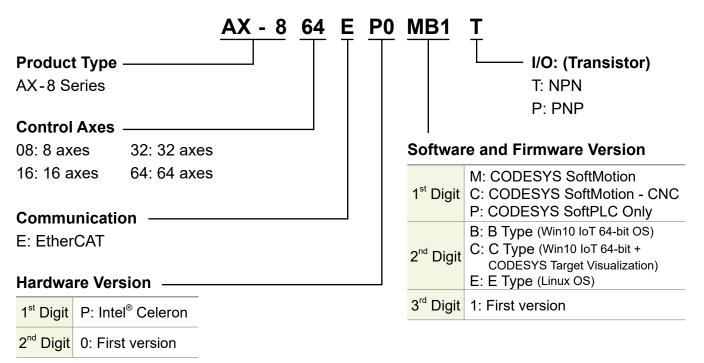
Model		AX-8EP0_B1_	AX-8EP0_E1_
	CPU	Intel [®] Celeron J1900	2.0 GHz Quad. Core
Processor	BIOS	AMI BIOS	
	Memory	Built-in DDR3L-1333 4 GB	Built-in DDR3L-1333 2GB
	Non-Volatile Memory	96 KB	
Display	Туре	HDMI 1.4a ×1	
Input / Output Port	DI / DO	8 DI / 8 DO	
Input / Output Port	Transistor	PNP; NPN	
Encodor Input	Input Pulse	A± / B± / Z±	
Encoder Input	Communication Type	SSI×1	
Execution Cycle	Floating-point Number	30 ns	
Storage	Hard Drive	M.2 module × 1 (Built-in SSD 32GB)	EMMC 8GB
	USB	USB 2.0×4	
	SD Card	SD card slot ×1	
	Program Capacity	1G	
	Temp. Data Storage (I/Q/M)	128 KB / 128 KB / 5 MB	
	Input Voltage	24 V _{DC} , -15 % / +20 %	
Power	Rated Power	48 W	
	Max. curr. consumption	2A	
RTC Backup Battery		BIOS 3V CR2032 lithium battery ×1	
Dimensions (W)	< (H) × (D) mm / Weight	54.2×141×137.5 / 700 g	
Cooling System		Natural	
Axes of	Control (1 ms)	64 Axes / 96 Stations	
Opera	ting System	Window 10 IoT Linux	
Communication	Network Port	Ether	net ×2
	Serial Port	RS422 / 485: 115.2 kbps	
Environment	Ambient Temperature	0~50°C	
	Storage Temperature	-20~70 °C	
	Humidity	5~95% RH (non-condensing)	
	Vibration Resistance	IEC 60068-2-6, $5 \le f \le 8.4 Hz$, constant amplitude 3.5 mm, $8.4 \le f \le 150 Hz$, constant acceleration 1G	
	Shock Resistance	IEC 60068-2-27, Waveform: Half-sine 15G ,11 ms	
	Protection Rating	IP20	
	Certifications	CE	, UL

	Model	AX-308E/AX-364EL	
Instruction	Boolean Operation	5 ns	
Instruction Processing	Elementary Arithmetic for Integer	5 ns	
Speed	Elecmetary Arithmetic for Floating Point	33 ns	
	Program Capacity	8 MB	
	Data Capacity	16 MB	
Ма	x. Extension Modules	32 modules (max. 16 analog modules)	
Max. N	umber of Inputs / Outputs	1,024 points (input & output)	
CPU	Built-in Inputs / Outputs	16 DI / 8 DO	
CPU Built-	n Differential Inputs / Outputs	Incremental ×2 / SSI absolute ×1	
I/O Devices	l (Input)	8,192 bytes	
	Q (Output)	8,192 bytes	
Bit Devices	M (Memory)	512k bytes	
	Pulse Output	Open collector: 4 axes, 200 kHz	
I	ligh-Speed Counter	General: 6 CHs, 200 kHz	
	DO Туре	NPN	
Built	-in Communication Port	USB, Ethernet (Switch), RS232, RS485, EtherCAT	
Data Backup	Program	Flash ROM, rewritable up to 100,000 times	
(w/o battery)	Latched Area	MRAM, no rewriting limit	
I	RTC Backup Battery	CR1620 lithium battery ×1	
Power	Input Voltage	24V _{DC} (±10%)	
Fower	Internal Power Consumption	150 mA	
Dimensio	ns (W) × (H) × (D) mm / Weight	110×88×100 / 420 g	
	Operating Temperature	-20~55°C	
	Storage Temperature	-40~80°C	
	Humidity	5~95% RH (non-condensing)	
Environment	Vibration Resistance	IEC 61131-2, IEC 60068-2-6 (TEST Fc); 5Hz \leq f \leq 8.4Hz, constant amplitude 3.5 mm; 8.4Hz \leq f \leq 150Hz, constant acceleration 1G	
	Shock Resistance	IEC 61131-2, IEC 60068-2-27 (TEST Ea); 15g peak 11 ms duration, half-sine	
	Operating Environment	Non-corrosive gas	
	Installation	Inside the control panel	
	Pollution Degree	2	
	Protection Rating	IP20	
	Certifications	CE, UL	

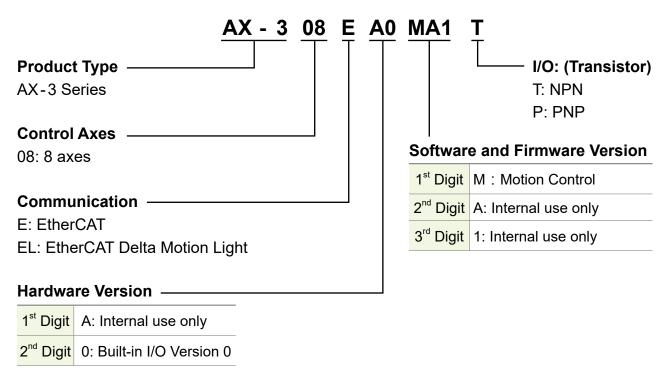


Model Explanation

PC-Based Motion Controller



PLC-Based Motion Controller



Ordering Information

Model	Description	Model	Description
AX-864EP0MB1T	Basic Motion Controller (64 axes/NPN)	AX-864EP0MC1T	Basic Motion Controller (64 axes/CODESYS TV/NPN)
AX-864EP0MB1P	Basic Motion Controller (64 axes/PNP)	AX-864EP0MC1P	Basic Motion Controller (64 axes/CODESYS TV/PNP)
AX-864EP0CB1T	Advanced Motion Controller (64 axes/NPN)	AX-864EP0CC1T	Advanced Motion Controller (64 axes/CODESYS TV/NPN)
AX-864EP0CB1P	Advanced Motion Controller (64 axes/PNP)	AX-864EP0CC1P	Advanced Motion Controller (64 axes/CODESYS TV/PNP)
AX-832EP0MB1T	Basic Motion Controller (32 axes/NPN)	AX-832EP0MC1T	Basic Motion Controller (32 axes/CODESYS TV/NPN)
AX-832EP0MB1P	Basic Motion Controller (32 axes/PNP)	AX-832EP0MC1P	Basic Motion Controller (32 axes/CODESYS TV/PNP)
AX-832EP0CB1T	Advanced Motion Controller (32 axes/NPN)	AX-832EP0CC1T	Advanced Motion Controller (32 axes/CODESYS TV/NPN)
AX-832EP0CB1P	Advanced Motion Controller (32 axes/PNP)	AX-832EP0CC1P	Advanced Motion Controller (32 axes/CODESYS TV/PNP)
AX-816EP0MB1T	Basic Motion Controller (16 axes/NPN)	AX-816EP0MC1T	Basic Motion Controller (16 axes/CODESYS TV/NPN)
AX-816EP0MB1P	Basic Motion Controller (16 axes/PNP)	AX-816EP0MC1P	Basic Motion Controller (16 axes/CODESYS TV/PNP)
AX-816EP0CB1T	Advanced Motion Controller (16 axes/NPN)	AX-816EP0CC1T	Advanced Motion Controller (16 axes/CODESYS TV/NPN)
AX-816EP0CB1P	Advanced Motion Controller (16 axes/PNP)	AX-816EP0CC1P	Advanced Motion Controller (16 axes/CODESYS TV/PNP)
	PC-Based Motion Con	troller with Linux	System
AX-864EP0ME1T	Basic Motion Controller (64 axes/NPN)	AX-864EP0CE1T	Advanced Motion Controller (64 axes/NPN)
AX-864EP0ME1P	Basic Motion Controller (64 axes/PNP)	AX-864EP0CE1P	Advanced Motion Controller (64 axes/PNP)
AX-832EP0ME1T	Basic Motion Controller (32 axes/NPN)	AX-832EP0CE1T	Advanced Motion Controller (32 axes/NPN)
AX-832EP0ME1P	Basic Motion Controller (32 axes/PNP)	AX-832EP0CE1P	Advanced Motion Controller (32 axes/PNP)
AX-816EP0ME1T	Basic Motion Controller (16 axes/NPN)	AX-816EP0CE1T	Advanced Motion Controller (16 axes/NPN)
AX-816EP0ME1P	Basic Motion Controller (16 axes/PNP)	AX-816EP0CE1P	Advanced Motion Controller (16 axes/PNP)
	PLC-Based N	lotion Controller	
AX-308EA0MA1T	Basic Motion Controller (8 axes/NPN)	AX-364ELA0MA1T	Basic Motion Controller (64 Positioning axes/NPN)
	PC-Based L	ogic Controller	
AX-800EP0PB1T	Logic Controller (NPN)	AX-800EP0PC1T	Logic Controller (CODESYS TV/NPN)
AX-800EP0PB1P	Logic Controller (PNP)	AX-800EP0PC1P	Logic Controller (CODESYS TV/PNP)





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